

SUTECH INDUSTRIES, INC.

1255 Monmouth Blvd. Suite #2 Galesburg, IL 61401 ♦ Tel:309-341-3255 ♦ FAX: 309-341-3267

TO ALL STEALTH SALESMEN SUTECH 33" STEALTH

READ TO SUCCEED

**THE FOLLOWING PAGES CAN PROVIDE YOU WITH
THE KNOWLEDGE ABOUT YOUR STEALTH MOWER
IN EVERY ASPECT.**

STUDY IT WELL

WATCH WHAT HAPPENS!!!

**REMEMBER: THE ULTIMATE MARKET WE ARE AFTER IS THE
8.5 MILLION 21" MOWER MARKET. CUT THEIR MOWING TIME
BY AS MUCH AS 50% AND PROVIDE THEM A QUALITY MOWER
FOR MANY YEARS.**

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33" STEALTH FEATURES AND BENEFITS

- 1. COMPACTNESS OF UNIT (ONE FOOT SHORTER THAN MOST OTHER MOWERS).**
- 2. 33" CUT WITH 3 BLADE CONCEPT, 18,500+ TIP SPEED.**
- 3. MOWS – MULCHES - BAGS (OPTION: 3.3 CU. METAL CATCHER).**
- 4. 11GA. ROLLED STEEL DECK, 4"DEEP (EXCELLENT LIFT)**
- 5. ALL CUT STEEL PULLEYS AND SPINDLE HOUSINGS.**
- 6. NEOPRENE SEALED SPINDLE BEARINGS W/DUST COVER & GREASABLE.**
- 7. 10.5 HP BRIGGS & STRATTON I/C ENGINE.
9.0HP KAWASAKI ENGINE FOR OPTION**
- 8. ALL KEVLAR BELTS**
- 9. PNEUMATIC TIRES FRONT AND REAR W/H.D. CASTOR STRUTS.**
- 10. MULCH KIT PROVIDED (MULCH BLADES OPTIONAL).**
- 11. DIFFERENTIAL DRIVE FOR EASE OF HANDLING**
- 12. 3 SPEED TRANSMISSION AND ALL CUT STEEL GEARS.**
- 13. "SOFT TOUCH CONTROLS"**
- 14. CUTS MOWING TIME 50% OVER 21" MOWER.**
- 15. COMPARE THE QUALITY CUT TO THE OTHERS.**

NOTE: BE SURE TO READ THE OPERATION INSTRUCTIONS.

NOTE: IF YOU'RE WORKING HARD, YOU'RE DOING IT WRONG!!!

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MOWER OWNER'S OPERATION INSTRUCTIONS

1. START
THROTTLE IN CHOKE POSITION PULL START ROPE.
 - A. ENGINE MOWER TO MOW:
PRESS DOWN LEFT OR RIGHT HAND CONTROL, CHOOSE GROUND SPEED THEN SLOWLY PRESS DOWN OPPOSITE HAND CONTROL TO DRIVE UNIT. YOU MAY THEN AT ANY TIME RELEASE EITHER HAND CONTROL TO STOP MOVEMENT.
 - B. TO ENGAGE MOWER BLADE TO CUT:
PRESS DOWN LEFT OR RIGHT CONTROL, THEN ENGAGE MOWER BLADE HANDLE. WITH BLADES NOW RUNNING PRESS DOWN OPPOSITE CONTROL TO MOW GRASS.

NOTE: TO STOP MOWER RELEASE ONLY ONE OF EITHER OF THE HAND CONTROL AND BLADE CONTINUES TO RUN.
 - C. TO STOP MOWER & BLADES
RELEASE BOTH HAND CONTROLS, AND MOWER STOPS AND BLADE BRAKE ENGAGES, AND STOPS BLADES AND MOWER IS LOCKED IN POSITION AND WILL NOT MOVE. THE ENGINE CONTINUES TO RUN.
 - D. TO OPERATE AGAIN:
RETURN TO OPERATION "A"
2. TURNING UNIT WHILE MOWING AND TRIMMING AROUND TREES AND SHRUBS.
 - A. WHILE MAKING A LEFT TURN KEEP LEFT CONTROL DOWN AND FEATHER THE RIGHT CONTROL TO REDUCE SPEED. THEN USE PULLING MOTION WITH LEFT HANDLE TO ASSIST IN THE TURN WHILE FEATHERING THE RIGHT CONTROL. THE SPLIT DIFFERENTIAL DRIVE WILL ASSIST IN DOING SO.
 - B. HANDLE RIGHT TURNS WITH THE OPPOSITE MOTION.

VERY IMOPRTANT

READ SAFTY INSTRUCTIONS ON MOWER CONSOLE.

MOW ACROSS SLOPES AND TURN UPWARD ON HILLSIDES.

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33" STEALTH

SUBJECT: HEIGHT ADJUSTMENT

NOTE: MOWERS ARE DELIVERED AT APPROX 2.5" SETTING

STEP 1: TO RAISE TO 3" CUT LOOSEN NUTS ON BOTH SIDE OF SLIDE RAIL, WHERE THERE ARE 5 HOLES FOR HEIGHT ADJUSTMENT PIN. TURN LATCH PIN FROM BEHIND WASHER AND PULL PIN OUT. DO BOTH SIDES. THEN LIFT REAR OF MOWER AND RAIL WILL SLIDE BACK 1 HOLE TO 3" CUT. INSERT PINS AND LATCH BEHIND BOLT AND WASHER AND TIGHTEN BOLTS.

STEP 2: FOR EACH ½" ADJUSTMENT TO RAISE HEIGHT GO TO CASTOR ASSEMBLY AND REMOVE ONE SPACER FROM TOP OF CASTOR AND PLACE AT BOTTOM OF CASTOR. NOW MOWER IS SET AT 3" LEVEL IN PROPER POSITION.

STEP 3: NOW GO TO CENTER ROD ON HANDLE. REMOVE PIN AND TURN ROD CLOCK WISE 2 TURNS FOR EACH ½" SPACER CHANGE, WHEN LOWERING CUT TURN COUNTER CLOCKWISE FOR EACH ½" ADJUSTMENT.

REASON: THIS ADJUSTS THE BELTS FOR THE HAND CONTROLS FOR CLIMBING ABILITY, WITHOUT CREATING OVER TENSIONING.

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ASSEMBLY OF 33" STEALTH MOWER

1. REMOVE FROM CRATE
2. PLACE HANDLES IN POSITION PUTTING 2 OUTSIDE RODS IN REAR SLOTS OF MOWER BEFORE ATTACHING HANDLE. APPLY COTTER PINS AND WASHERS.

NOTE: ALL RODS (EXCEPT FOR CENTER ROD ON HANDLE) ARE PRESET FROM FACTORY. ALL ENGINES HAVE BEEN TEST RUN BU THE MANUFACTURER. **ALL GAS AND OIL HAVE BEEN REMOVED FROM THE ENGINE.**

NOTE: ENGINE HAS OIL (30 WT. STANDARD OIL)
GEAR BOX HAS OIL (30 WT. STANDARD OIL)

FILL TANK WITH GAS AND DELIVER UNIT AFTER TESTING.

ALL UNITS HAVE BEEN PRESET AT FACTORY AND HEIGHT SET AT APPROX. 2.5 INCH SETTING.

ENGINE HAS NO OIL. YOU MUST PUT IN SAE 30 WEIGHT OIL INTO THE ENGINE BEFORE STARTING. PLEASE CONSULT YOUR ENGINE MANUAL TO DISCOVER THE PROPER AMOUNT.

GEAR BOX (TRANISMISSION) DOES HAVE OIL (SAE 30 WT.). IT SHOULD BE VISIBLE THOUGH THE SITE GLASS.