



STEALTH™

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COMMERCIAL 33

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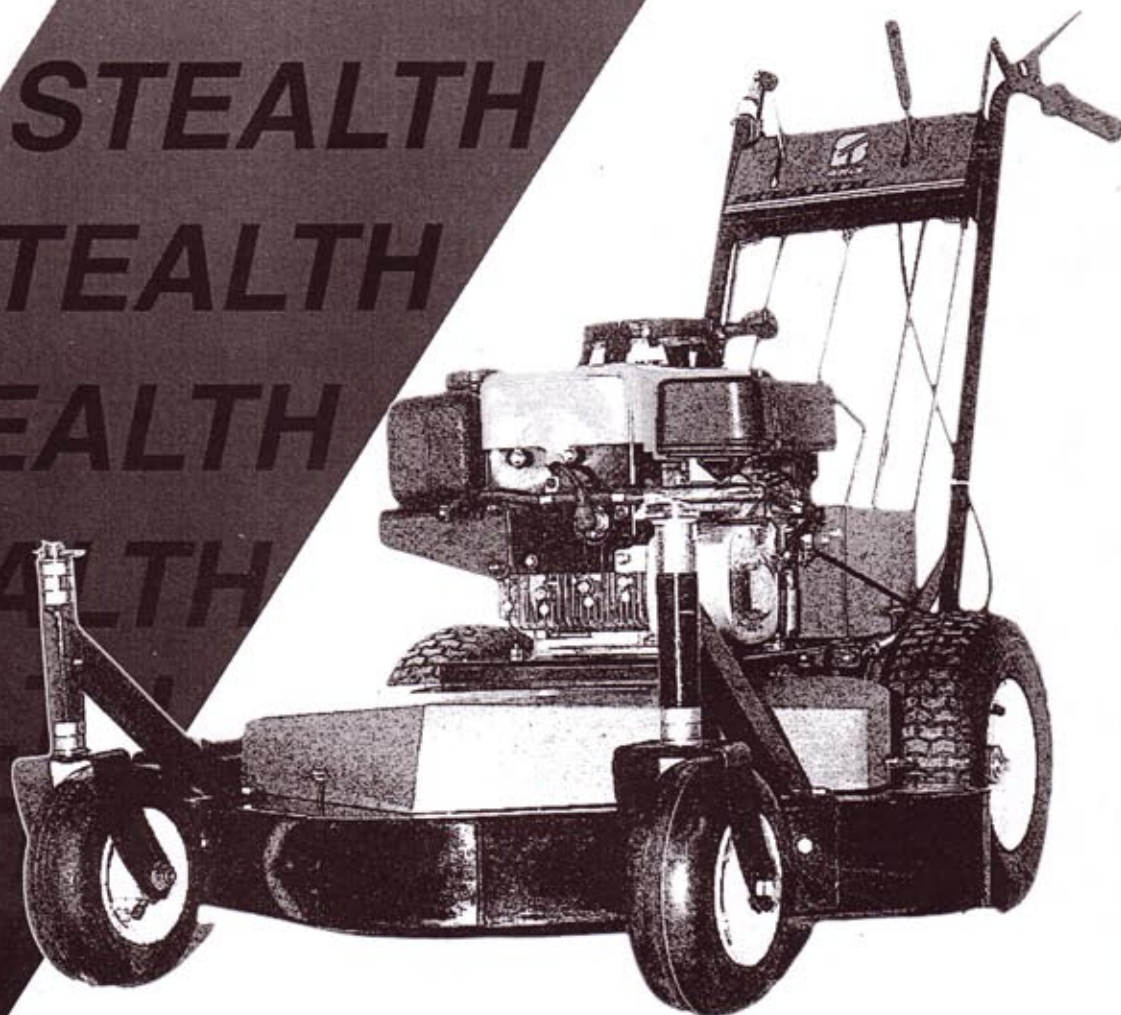
STEALTH

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OWNER / OPERATOR MANUAL

SUTech INDUSTRIES, INC. QUALITY POWER EQUIPMENT

SERVICE INFORMATION



SUTECH® STEALTH™ COMMERCIAL 33 MOWER

SERVICE AND REPAIR PARTS INFORMATION

If you have questions, problems, need an Owners or Parts Manual, please contact your local Sutech® Stealth™ authorized dealer or call the Factory. When calling or writing, please provide the Model and Serial Numbers of your Mower.

SUTECH INDUSTRIES, INC.

Sutech Industries, Inc.
1255 Monmouth Blvd. Suite 2
Galesburg, Illinois 61401

Factory specified replacement parts for your Mower are available from either your local Sutech® Stealth™ authorized dealer or by calling the Factory.

Phone: (309)341-3255

Fax: (309)341-3267

Customerservice@sutechusa.com

Hours: M-F 8 am to 5 pm CS Time

Some of the pictures will vary between models but they usually depict similar information.

Contact your local Sutech® Stealth™ authorized dealer or call the Factory where local laws require the mower to have a Spark Arrester Muffler.

For Engine information, contact your nearest authorized Engine Service Dealer. Look in the Yellow Pages under "Engines-Gasoline." The Engine Warranty is covered by the Engine Manufacturer's Limited Warranty.

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RULES FOR SAFE OPERATION

LOOK FOR THIS SYMBOL TO POINT OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS...ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED.

EQUIPMENT SAFETY AND TRAINING

- **READ** the OWNER/OPERATORS Manual Carefully. Be thoroughly familiar with the controls and the proper use of the Mower.
- **NEVER** allow children to operate or ride on the Mower. Do not allow adults to operate the Mower without proper instruction.
- **KEEP** the area of operation clear of all persons, particularly small children and pets.
- **DO NOT** operate the Mower if under the influence of alcohol, medication or when tired or ill.

PREPARATION TO MOW

- **THOROUGHLY** inspect the area where the Mower is to be used and remove all stones, sticks, wires, bones and other foreign objects.
- **DO NOT** operate the Mower when barefoot or wearing open sandals. Always wear substantial footwear.
- **CHECK** the fuel before starting the engine. Do not fill the gasoline tank indoors, or when the Engine is running, if Engine is hot let it cool down for several minutes before filling tank. Clean off any spilled gasoline before starting the engine.
- **DISENGAGE** both Operator Presence Controls and the Mower Blade Lever before starting the engine.
- **NEVER** make a Wheel height adjustment or any Mower adjustments while the engine is running.
- **NEVER** operate the Mower in wet grass. Always be sure of your footing; keep a firm hold on the handles and walk; never run.

OPERATING THE MOWER

- **ALWAYS** wear safety goggles or safety glasses with side shields when operating the mower.
- **DO NOT** change the Engine Governor settings or overspeed the engine.
- **DO NOT** put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.

- **TEST** the operation of Operator Presence Controls before each use. If Blades rotate longer than three seconds after the controls are released, stop the Engine and immediately contact your local Sutech® Stealth™ authorized dealer or call the Factory for instructions. **DO NOT** use the Mower until the mechanism is repaired.
- **MAKING TURNS** The Mower turns easily by pulling on one of the handlebars and feathering the opposite Operator Presence Control. To turn right, keep right Operator Presence Control engaged, pull with the right hand and feather the left Operator Presence Control to obtain power during the turn. Left turn is just the opposite.
- **WATCH** for traffic and **STOP** the Mower Blades when crossing gravel drives, walks or roadways.
- **MOW** only in daylight or in good artificial light.
- Always run the Engine at the fast speed setting for best mowing performance.
- **STOP** the Engine, after striking a foreign object, disconnect the spark plug wire, thoroughly inspect the Mower for any damage and repair the damage before restarting and operating the Mower.
- If the Mower should start to vibrate abnormally, **STOP** the Engine, disconnect the Spark Plug Wire, and check immediately for the cause. Vibration is generally a warning of trouble.
- **STOP** the Engine whenever you leave the Mower, or during cleaning, repairing or inspecting. Make certain the Blades and all moving parts have stopped. Disconnect the Spark Plug Wire, and keep the Wire away from the Plug to prevent accidental starting.
- **MOW** across the face of slopes; never up and down. Exercise extreme caution when changing direction on slopes. Do not mow on excessively steep slopes (slopes with an incline of more than 15°) Exceeding the maximum safe operating angle may cause tipping.
- **ALWAYS** mow with all Covers in place and the Discharge Chute in the down position except when an optional Grass Catcher is completely installed.
- **DO NOT** touch Engine parts which may be hot from operation. Allow parts to cool completely before inspecting, cleaning, adjusting, refueling or repairing the Mower.

USE THE FOLLOWING MAINTENANCE PROCEDURES TO KEEP YOUR MOWER IN GOOD OPERATING CONDITION

MAINTENANCE AND STORAGE

- **CHECK** the Blade and Engine Mounting Bolts at frequent intervals for proper tightness.
- **KEEP** all Nuts, Bolts and Screws tight to be sure the equipment is in a safe working condition.
- **NEVER** store the Mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the Engine to cool before storing in any enclosure. Store gasoline in a cool, well vented area, and only in an approved container.
- Keep **MOWER BLADES** sharp. Use Caution, wear gloves and eye protection when servicing and sharpening Blades.
- To reduce fire hazard, keep the Engine free of grass, leaves, debris and grease.
- Maintain 12-18 psi in the Front Caster Tires and 15-20 psi in the Rear Tires.
- Keep the **TRANSMISSION OIL** level at middle of sight glass, use SAE 30. Drain and refill yearly—6-oz.
- Grease all pivots daily, or more often as needed, depending on operating conditions. See notes page 10
- Use only Sutech® Stealth™ original equipment replacement parts. "WILL FIT" parts could present a safety hazard and void the Warranty.

⚠ Use care in handling the battery as it contains Sulfuric Acid which can burn your skin and eyes.

INITIAL ASSEMBLY

The Handlebars, linkages and electric start switch may not be installed on the Mower. Attach the Handlebar assembly with two bolts on each side as shown in FIG 9. Carefully route the Throttle Cable through the Transmission cover and attach to the Engine as shown in FIG 2 and in the Engine Owner/Operator Manual. Route the throttle Cable for the Kawasaki Engine and attach as shown in FIG 1. Each of the Control Rods must be connected as shown in FIG 2 & 11. Follow the instructions to properly adjust each of the controls.

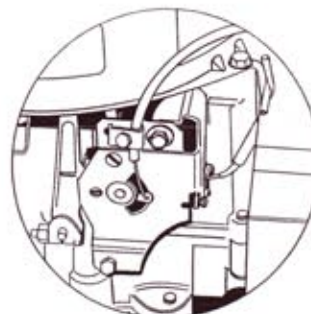


FIG 1 Kawasaki Throttle Attachment

For the Electric Start Mower, FIG 2, install the Key Switch in the Control Panel and securely tighten the Nut and Star Washer. Be sure the Switch Boot is positioned on the Switch Assembly. If the three wires to the Switch become disengaged, refer to the Wiring Harness Diagram, page 9 for proper installation of the color coded wires to their respective Terminal. Check this before connecting the negative Battery Cable. Attach four plastic ties as shown in FIG 2 to ensure that the Switch Wire does not rub on any of the Control Linkages during operation. Attach the black Battery Cable to the negative terminal on the Battery and place the Protective Boot over the Terminal.

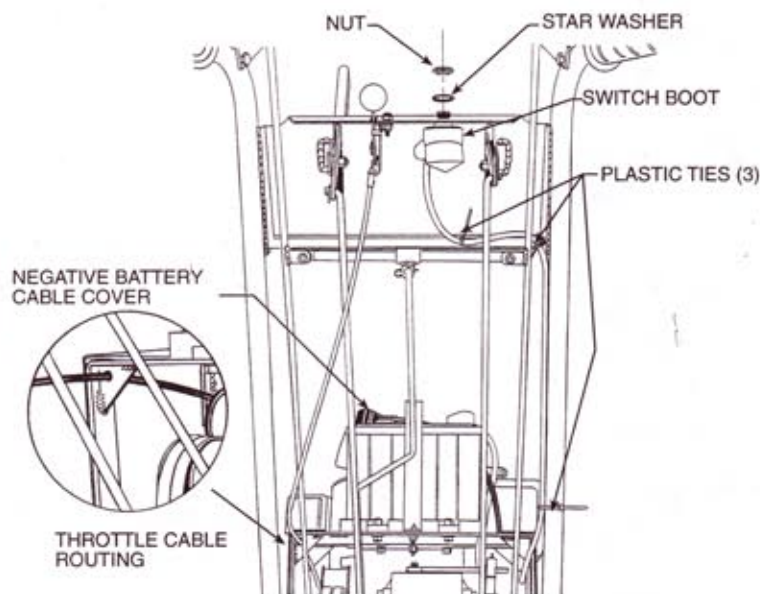


FIG 2 Electric Start Controls

⚠ To prevent personal injury or Mower damage, do not attempt to start the Engine until the Handlebars and Control Rods are properly installed, checked for proper operation and you have read and understand the safety, controls and operation of the Mower.

⚠ Shut off Engine and Disconnect the Spark Plug Wire, and keep the wire away from the plug to prevent accidental starting, before making any Inspections, Repairs or Adjustments (Except Carburetor)

REFER to the 'Engine Owner/Operator Manual' for the following Engine Service Information:

- | | |
|---------------|---------------|
| • Oil | • Spark Plug |
| • Air Cleaner | • Fuel Filter |
| • Muffler | • Carburetor |
| • Cleaning | • Storage |

Tipping Mower For Service

⚠ When servicing the underside of the Mower, make sure Mower is securely blocked up to prevent it from falling.

BLADE CARE

For best results keep Mower Blades sharp. The Blades can be sharpened with a few strokes of a file or dressed on a grinding wheel. **DO NOT** attempt to sharpen Blades while on the mower.

1. When sharpening the Blades take care to maintain Blade balance. Check for proper balance before reinstalling. Replace bent or damaged Blades.
2. To ensure good cutting performance, install new Blades at the start of each mowing season.

DAILY MAINTENANCE

1. Make sure all Nuts and Bolts are tight and Pins securely in place. Especially make certain the Engine and Blade Bolts/ Nuts are tightened properly.
2. Pressure wash to remove, grease, spilled oil, accumulated dirt and clippings from around Belts and underside of Mower.

SAFETY DECALS Make certain that all Safety Decals on the Mower are kept clean and in good condition. For Replacement, please refer to the Parts Catalog that accompanied this Manual.

⚠ Follow the Engine Manufacturer's Instructions for the type of gasoline and oil to use.

Left and right sides of the Mower are taken as viewed from the operator station behind the Mower.

OPERATION

⚠ Your Sutech® Stealth™ Mower is equipped with a Blade Spindle Brake which stops the Blade rotation when both Operator Presence Controls have been released. **DO NOT** attempt to defeat the purpose of these controls.

NOTE: The Mower can be manually pushed or pulled by engaging one of the Operator Presence Controls with or without the engine running.

WHEEL BRAKES are applied automatically when both Operator Presence Controls are up (Disengaged) FIG 3.

RECOIL (ROPE) ENGINE STARTING

Briggs & Stratton and Kawasaki

⚠ Keep hands and feet clear of mower blades. Look behind you to be sure there are no obstacles before pulling the recoil starter rope.

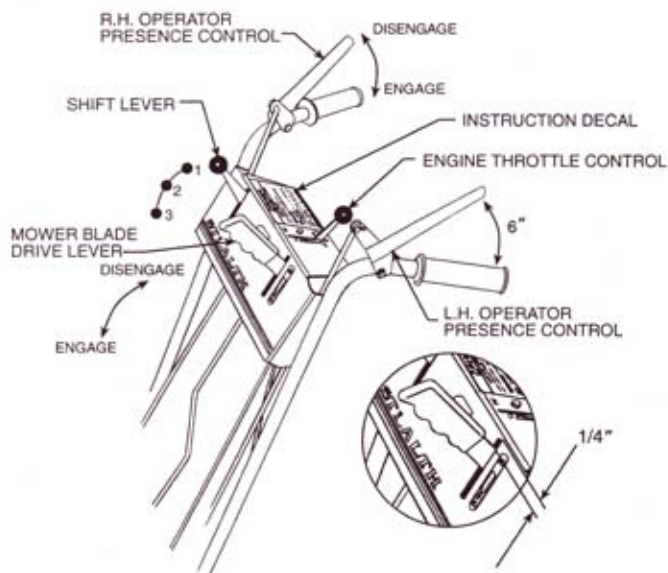


FIG 3 Mower Controls

1. See that the Blade Drive Lever and both Operator Presence Controls are disengaged, FIG 3.
2. Move Engine Throttle Control to CHOKE position. When restarting a warm Engine move Throttle Control to a mid position.
3. Stand on the left side of the Mower and place one foot against the rear Tire.
4. Grasp the recoil starter rope handle, and pull slowly until resistance is felt. Then pull rapidly to overcome Engine compression and to prevent kickback and start the Engine, when started move Throttle Control to mid position.

RECOIL (ROPE) ENGINE STOPPING

Briggs & Stratton and Kawasaki

1. Release and disengage both Operator Presence Controls and Blade Drive Lever.
2. Move Throttle Control to Slow position to slow down Engine speed, then move Throttle Control to STOP position.

ELECTRIC START ENGINE

Briggs & Stratton

⚠ Mower Blades must be disengaged when starting, failure to do so can result in possible injury and equipment damage.

1. See that the Blade Drive Lever and both Operator Presence Controls are disengaged, FIG 3.
2. Move Engine Throttle Control to CHOKE position. When restarting a warm Engine move Throttle Control to a mid position.
3. Turn ignition key to START position, when engine starts return key to RUN position.
4. To Stop the Engine: release and disengage both Operator Presence Controls and the Blade Drive Lever. Move Throttle Control to SLOW position to slow down Engine speed and turn key to OFF position.

BLADES AND WHEEL DRIVES FIG 3.

1. Squeeze and hold one of the Operator Presence Controls engaged.
2. Slowly and firmly push the Mower Blade Drive Lever forward to engaged position. DO NOT RAM THIS LEVER.
3. Move Gear Shift Lever to select desired speed, 1st (Low) or 2nd (Medium), according to mowing conditions and terrain and 3rd (High) for travel.
4. To start forward movement, slowly squeeze the other Operator Presence Control to engaged position.

⚠ Stop forward travel before changing speeds. Release one of the Operator Presence Controls, shift, again squeeze Operator Presence Control.

5. For reverse travel, just release one of the Operator Presence Controls and manually pull the Mower backwards.
6. To stop the Blades and Wheels, release both Operator Presence Controls. Releasing also applies both Wheel Brakes.

ADJUSTMENTS AND REPAIRS

BELT COVER FIG 4 Remove and reinstall this Cover for any service of Spindles, Blades, Blade Brake Pad and Blade Drive Belts.

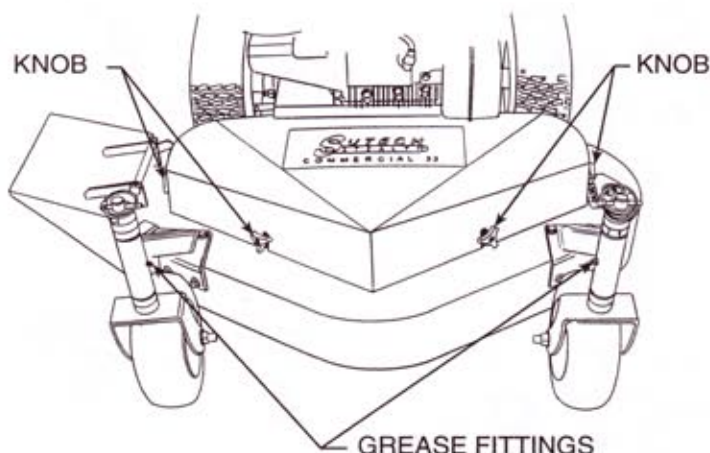


FIG 4 Belt Cover

1. To remove the Belt Cover, loosen four Knobs, lift and pull toward the front of the Mower.
2. Reinstall Belt Cover in reverse directions and install four Knobs.

⚠ DO NOT OPERATE MOWER WITHOUT BELT COVER INSTALLED. FAILURE TO FOLLOW THIS INSTRUCTION COULD RESULT IN PERSONAL INJURY OR MOWER DAMAGE.

BLADE REPLACEMENT FIG 5

1. Remove Spindle Bolt, Nut and Washers.
2. Install Blade, align Pins, keep 1/4" thick Washer on respective side of the Blade and secure Grade 8 Bolt and Nut. Torque to 35-45 ft. lbs.

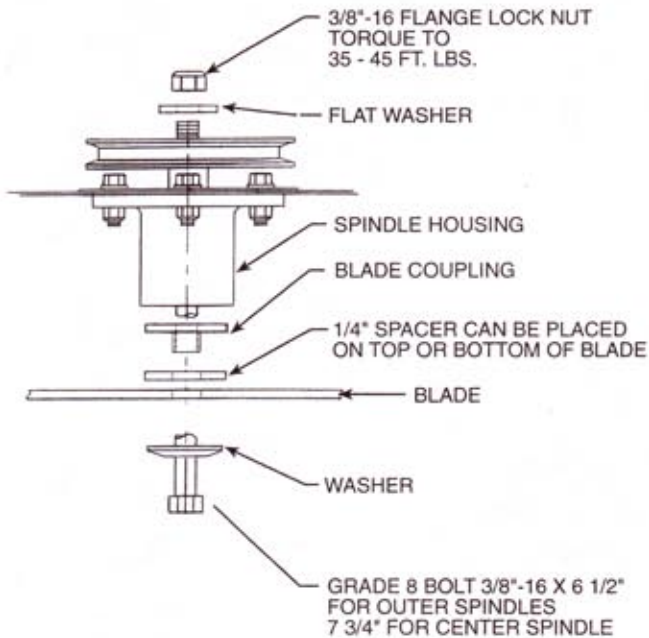


FIG 5 Mower Blades

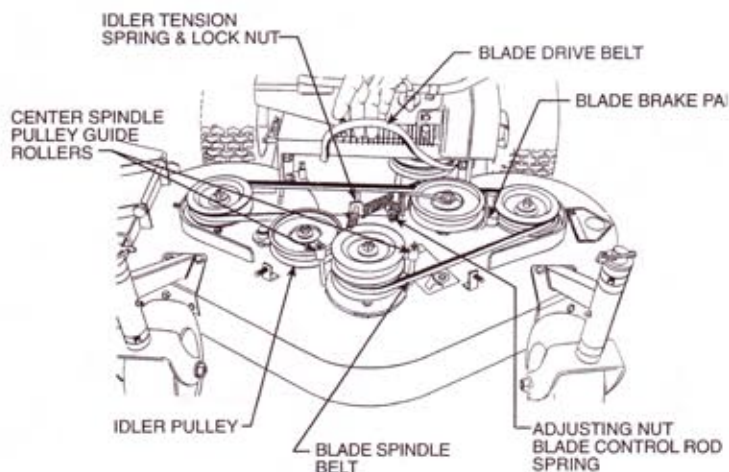


FIG 6 Blade Spindle Belt

BLADE SPINDLE BELT FIG 6

1. Be sure Mower Blade Drive Lever and Operator Presence Controls are disengaged. FIG 3
2. Remove both Center Spindle Pulley Belt Guide Rollers and remove the Blade Drive Belt from around Center Pulley.
3. Loosen or remove Idler Tension Spring Lock Nut
4. Replace Belt with a new Belt, route Belt around Pulleys as shown. Reinstall Blade Drive Belt and Belt Guide Rollers.
5. Adjust Belt Tension by tightening or loosening Idler Tension Spring.
6. Recheck all Belt Guides for 1/8" clearance.

BLADE DRIVE BELT FIG 7

1. Be sure Blade Drive Lever and Operator Presence Controls are disengaged, FIG 3.

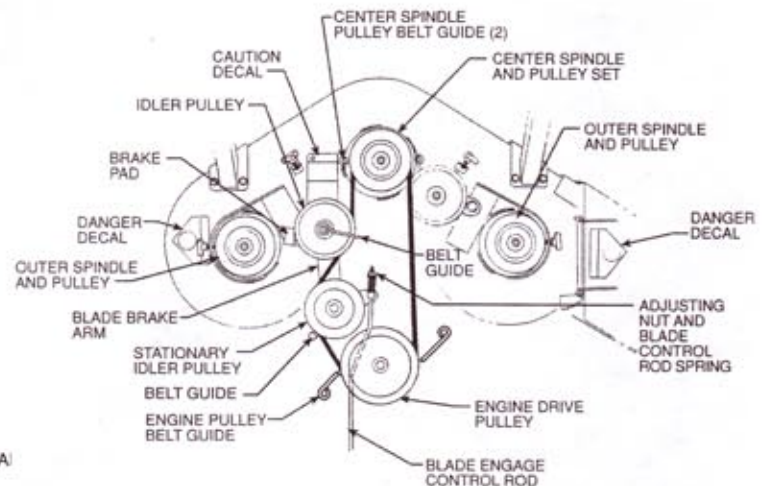


FIG 7 Blade Drive Belt

2. Remove both Center Spindle Pulley Belt Guide Rollers, loosen or remove Belt Guide from Engine Pulley and Belt Guide from Idler Pulleys.
3. Remove Blade Drive Belt and replace with a new Belt, route Belt around Pulleys as shown.
4. Reposition Belt Guides and Guide Bracket to 1/8" clearance from tensioned Belt and tighten.
5. To adjust belt tension, tighten or loosen Nut on Blade Control Rod Spring.
6. Operate Controls to see that the Belt Guides clear the pulleys and the Belt and that the Blade Brake functions properly.

BLADE BRAKE REPLACEMENT FIG 6

1. Remove both Center Spindle Pulley Belt Guide Rollers, remove Blade Drive Belt, move Idler Assembly out of the way and remove hardware securing Blade Brake.
2. Replace with new Blade Brake Pad, position the Idler Pulley to center the Pad in the left Spindle Pulley groove, tighten Nuts on the Brake Pad.
3. Operate Controls to see that the Blade Brake Pad properly centers in the left Spindle Pulley groove.
4. Test operation of the Blade Brake system, to see that the Blade Brake stops Blade rotation.

TRANSMISSION DRIVE BELT REPLACEMENT FIG 8

1. Remove Engine Pulley Belt Guide and Blade Drive Belt from Engine Drive Pulley.

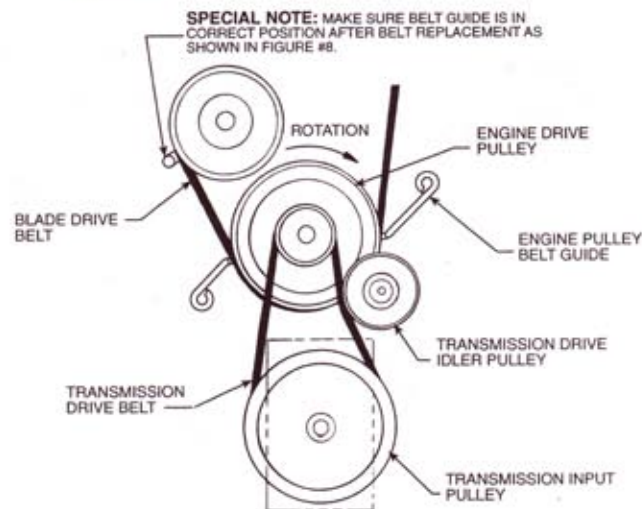


FIG 8 Transmission Drive Belt
(As viewed from top of mower.)

2. Loosen Transmission Drive Idler Pulley, install new Belt, move Idler Pulley to tension Belt, reinstall, Engine Pulley Belt Guide to give 1/8" minimum clearance.

WHEEL DRIVE BELT REPLACEMENT FIG 9 & 10

1. Raise and **Securely block** up rear Mower frame so tires clear the ground.
2. Loosen Knobs and remove Transmission Cover or remove LH side cover on Electric Start Mower.
3. Remove the 4 Wheel lug Nuts and Washers, remove LH Tire and Rim.
4. Remove Latch Pin, Nut, Flat Washer and Height Adjusting Bolt.
5. Remove: Brake Spring Adjusting Nut (Measure length of thread sticking out on bolt) (Use care, the Spring is under tension),

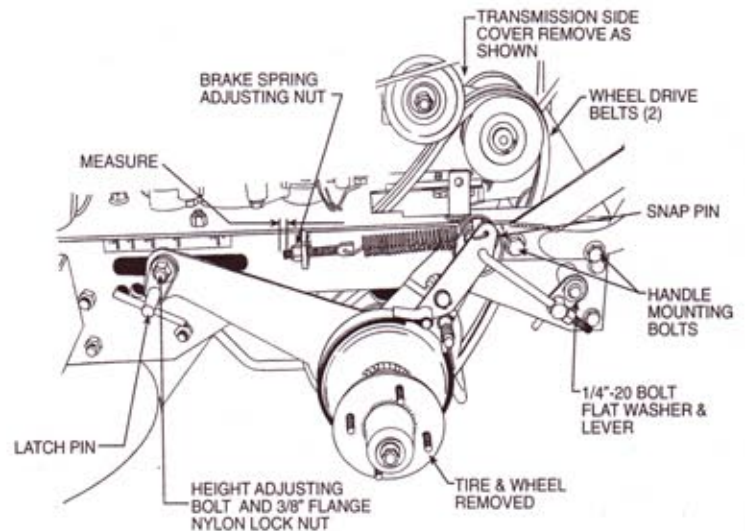


FIG 9 Wheel Drive Belts

6. Remove Brake Lever Bolt and Lever, Snap Pin and Pin, then rotate Axle Hangers down. Loosen the two 1/4" bolts holding the belt retainers attached to the rear hanger, remove the Belt or Belts by feeding the belt around the pulleys, hangers and off the Wheel Hub.

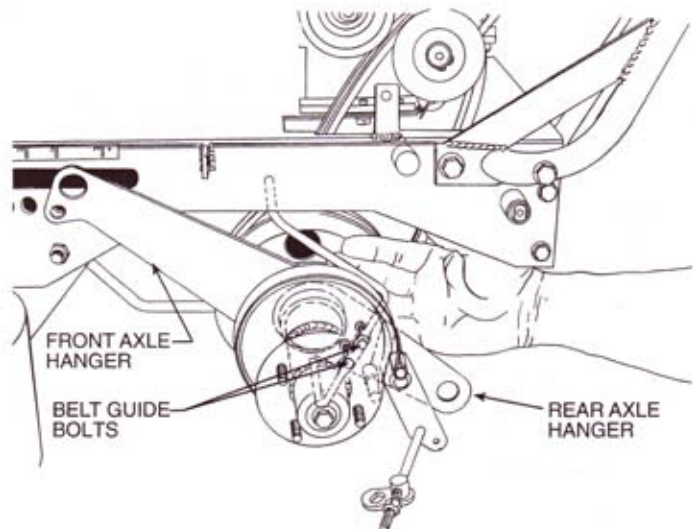


FIG 10

7. Install new Belt set, reinstall all parts. Tighten the Brake Spring Rod Nut to the same length as measured during disassembly.
8. Check out proper function of Wheel Drive system. May need to adjust the Wheel Drive Control Rod, FIG 11, to properly tension Belts.

WHEEL DRIVE BELT ADJUSTMENT FIG 11

1. Remove Cotter Pin from upper end of Wheel Drive Control Rod, slide Rod off Cross Lever Bushing.
 2. Turn Rod clockwise to tighten Belts or turn counterclockwise to loosen Belts reinstall linkage and Check out proper function of Belt Drive System.
- NOTE:** You may need to adjust Belt tension after changing Blade cutting height.

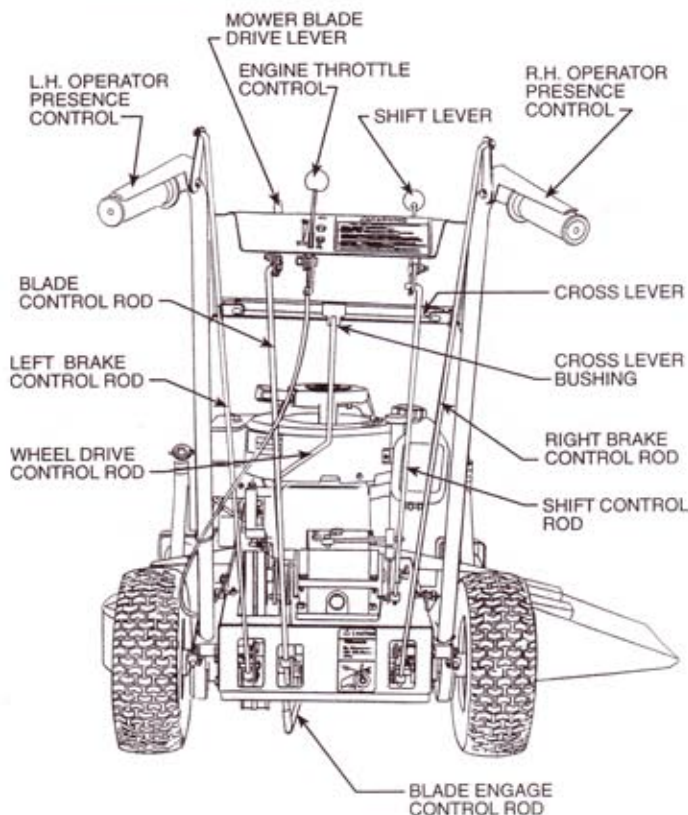


FIG 11 Wheel Drive Belt

WHEEL BRAKE ADJUSTMENT FIG 3 & 12

1. This adjustment may be required if the Mower does not hold on a hill with the Operator Presence Controls disengaged or if the Brake (s) drag when one or both Operator Presence Control are engaged.
2. To increase Braking force for either Wheel, tighten Nut on the Brake Spring. Turn the Nut only 1/2 to 1 turn clockwise then retest.
3. To reduce Brake drag, check brake link adjusting nut clearance of 1/8" Fig. 12. If clearance is correct and brake still drags decrease clearance by tightening brake link adjusting nut on the respective brake mechanism.

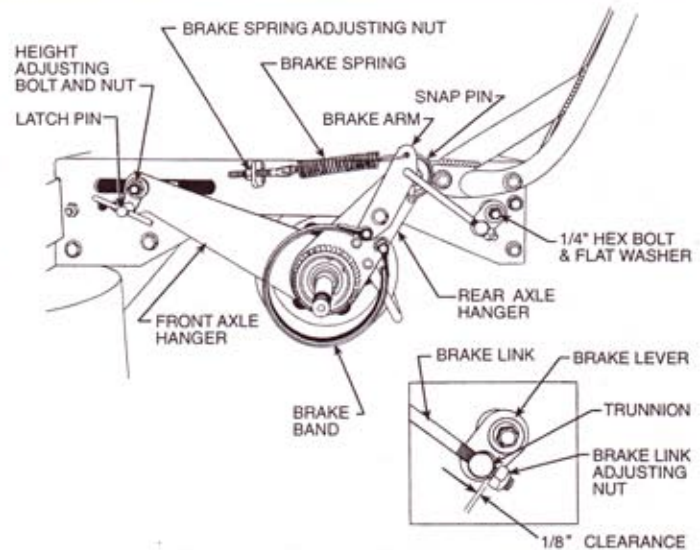


FIG 12 Wheel Brake Adjustment

4. Keep Brakes adjusted and balanced between right and left Rear Wheels to prevent Mower from dragging or pulling to one side.

BLADE DRIVE LEVER ADJUSTMENT FIG 3, 11 & 13

1. Stop Engine, wait for all parts to stop moving.
2. Engage left Operator Presence Control, engage Blade Drive Lever, release your hand from Blade Drive Lever, it should stay engaged. Do the same test for the right Operator Presence Control. Release both Operator Presence Controls and the Blade Drive Lever must disengage.
3. If the Blade Drive Lever will not stay engaged: then, an adjustment must be made.

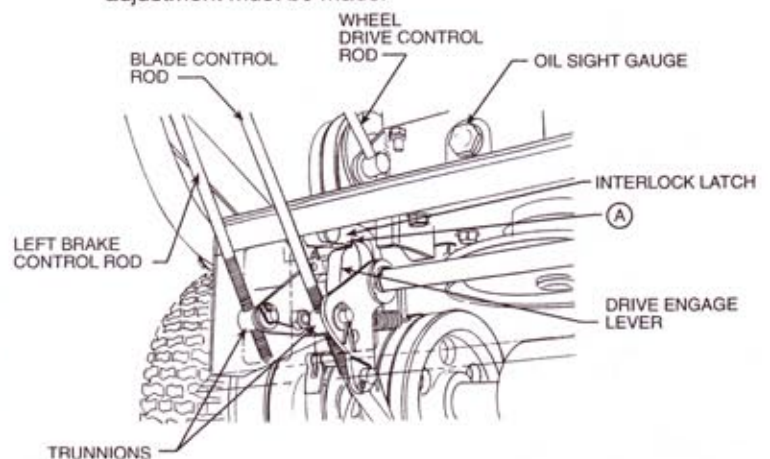


FIG 13 Blade Drive Lever Adjustment

4. Have an assistant hold down one of the Operator Presence Controls and hold the Blade Drive Lever in. Look inside the Center cutout at the rear of the Frame and make sure the Interlock Latch is fully engaged with the Drive Engage Lever at point A.
5. If they are not fully engaged, improper operation or premature wear could result. To adjust, remove Cotter Pin and Blade Control Rod from the Blade Drive Lever, lengthen or shorten the Rod one turn and reinstall. **MUST HAVE FULL ENGAGEMENT OF INTERLOCK LATCH WITH THE DRIVE ENGAGE LEVER** as shown at point A. Retest per paragraph 2 above. Repeat if necessary.
6. Adjust Blade Control Rod to within 1/4" of top of slot.
7. When properly adjusted the Blade Drive Lever will disengage when both Operator Presence Controls are released.

CUTTING HEIGHT ADJUSTMENT FIG 14 & 15

The cutting height can be adjusted from 1-1/2" to 4" in 1/2" increments by changing the height of the Mower Deck. One must adjust both the Caster Wheels and the Rear Wheel heights at the same time.

⚠ Be sure ENGINE IS OFF and all Controls disengaged.

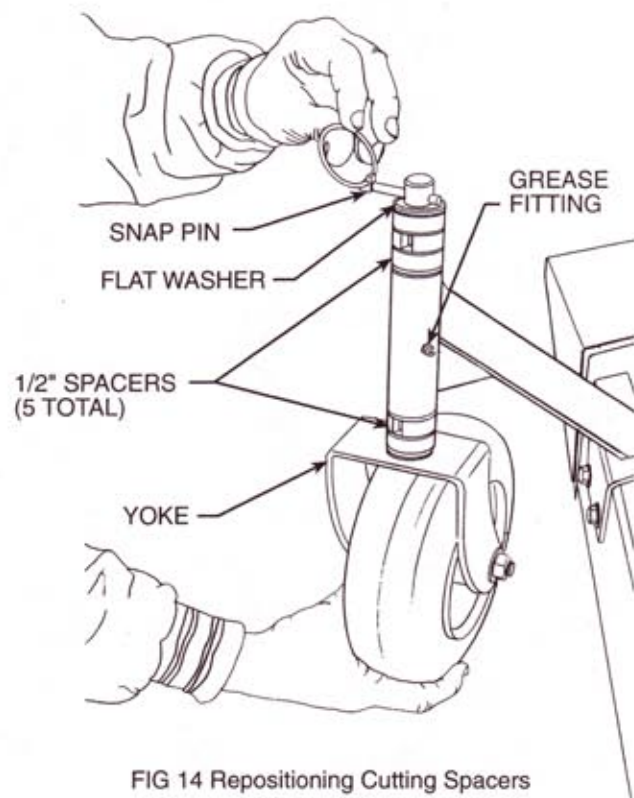


FIG 14 Repositioning Cutting Spacers

1. Raise and block front of Mower Deck, remove Snap Pin and Flat Washer, FIG 14. To raise height of cut, lower Caster Wheel Yoke 1/2", lift off Spacer from top and place on the underside of the Caster Wheel Yoke.
2. Rotate the Spacer to align with flat in the Yoke Shaft and slide the Spacer onto the Shaft. Each Spacer added to or removed from the bottom will adjust the cutting height 1/2". Reinstall Flat Washer and Snap Pin, remove blocking.
3. Make sure the same number of Spacers are positioned the same on both Caster Shafts.
4. Adjust the Rear Wheel height by securely blocking up the rear of the Mower Frame.

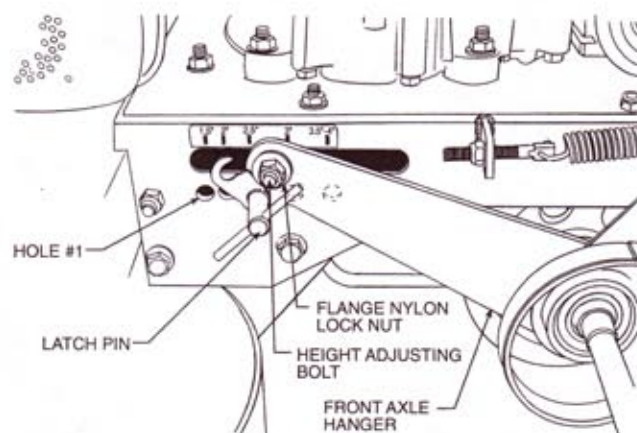


FIG 15 Rear Wheel Height Adjustment

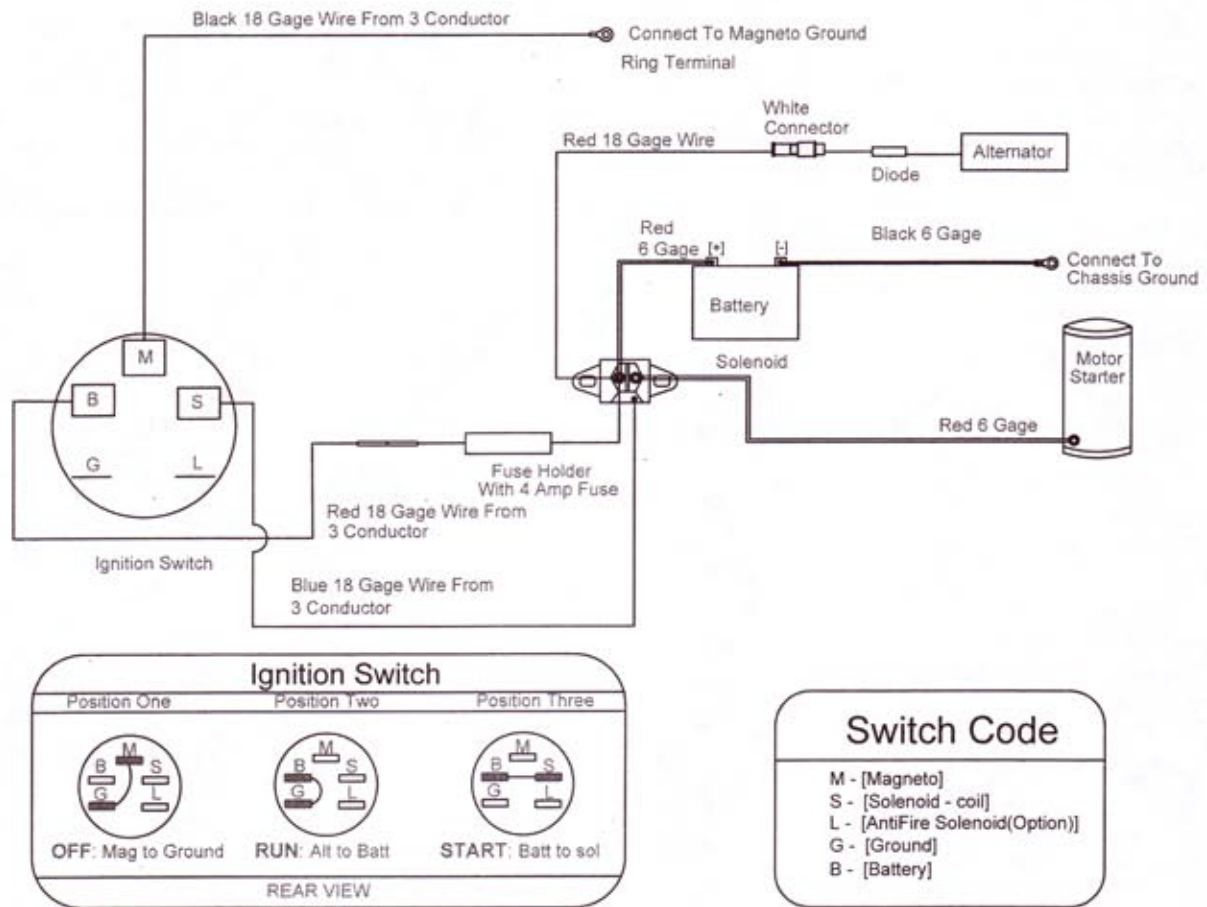
5. On both sides of the Mower, loosen the Lock Nut on Height Adjusting Bolt, turn Latch Pin counterclockwise 1/2 turn and remove. FIG 15.
6. Slide Front Axle Hanger forward or rearward and align holes to desired height setting. See Chart. Reinstall Latch Pins, rotate clockwise and tighten Lock Nuts.
7. Adjust Drive Belt tension.

CUTTING HEIGHT ADJUSTMENT CHART

Cutting Height desired	# collars below Caster pivot	Hole position # front to rear
1-1/2"	0	1
2"	1	2
2-1/2"	2	3
3"	3	4
3-1/2"	4	5
4"	5	5

Note: Cutting height can be adjusted an additional 1/4" up or down by repositioning the blade spacer, see FIG 5.

WIRING HARNESS DIAGRAM





WARRANTY

LIMITED WARRANTY SUTECH INDUSTRIES, INC STEALTH™ 33" COMMERCIAL MOWER

Sutech Industries, Inc., ("Sutech") warrants that the Stealth™ 33" Commercial Mower ("Mower") will be free from defects in material and workmanship for a period of one year commercial from the original date of purchase. During the warranty period, Sutech will repair or replace, at its option, any Mower or part thereof which is found to be defective in material or workmanship. This warranty specifically excludes wear items, including but not limited to, belts, blades, and tires. This warranty also specifically excludes parts covered by another manufacturer's warranty, which parts are covered only by that manufacturer's warranty.

This limited warranty extends only to the original retail purchaser ("Owner") of a Mower. It is not transferable. This warranty extends only to those Mowers purchased for private residential and commercial use. A Mower purchased for any other reason, for example as a rental unit, shall have a ninety (90) day warranty under the same terms and conditions as set forth herein.

Proof of purchase will be required to substantiate all warranty claims. All warranty work must be performed by an authorized Sutech Dealer. Any work done on or to the Mower by anyone other than an authorized Sutech Dealer, including the original purchaser, voids all provisions of this warranty except those provisions which limit Sutech's liability (as set forth below).

Any Mower or part thereof which, in Sutech's sole discretion, is deemed defective shall be repaired or replaced, at Sutech's option, without charge for parts or labor. To take advantage of this warranty, the Mower must be returned to an authorized Sutech Dealer within the warranty period. The cost of delivering the Mower to the authorized Dealer and return delivery shall be the responsibility of the Owner.

Sutech's sole responsibility with any claim made under this warranty is limited only to repairing or replacing the Mower or a defective part thereof, and no claim of breach of warranty shall be cause for rescission, cancellation, or voiding the contract of sale of the Mower.

This warranty does not extend to any Mower or part thereof which has been misused, neglected, damaged, abused, not properly installed or maintained, altered or which has been operated in any way contrary to the operating instructions as specified in the Owner/Operators Manual. This Warranty does not extend to any repair or replacement made necessary by normal use. This warranty does not extend to the engine which is warranted separately by the engine manufacturer.

THE WARRANTY EXPRESSED HEREIN IS IN LIEU OF OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE, AND IS IN LIEU OF ANY AND ALL OTHER OBLIGATIONS OR LIABILITY ON SUTECH'S PART.

UNDER ANY AND ALL CIRCUMSTANCES, SUTECH'S TOTAL LIABILITY TO OWNER FOR ANY AND ALL CLAIMS, LOSSES OR DAMAGES, INCLUDING LOSS OF PROFITS, ARISING OUT OF ANY CAUSE WHATSOEVER, WHETHER BASED IN CONTRACT, NEGLIGENCE OR OTHER TORT, STRICT LIABILITY, BREACH OF WARRANTY OR OTHERWISE, SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE MOWER. IN NO EVENT SHALL SUTECH BE RESPONSIBLE FOR SPECIAL, INCIDENTAL, CONSEQUENTIAL OR EXEMPLARY DAMAGES.